

FIG.1

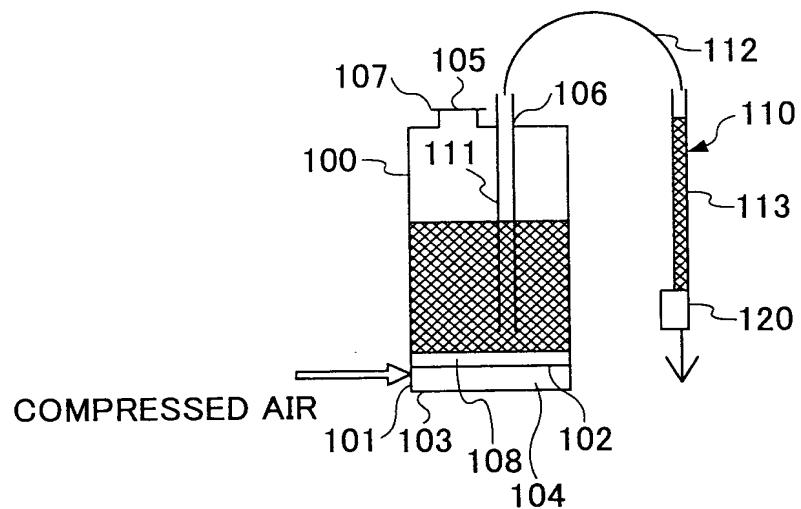


FIG.2

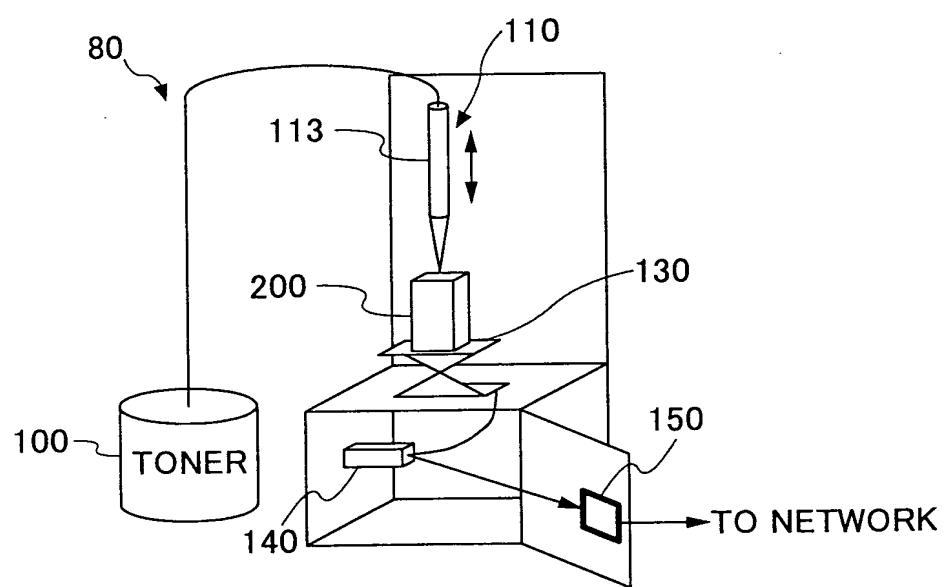


FIG.3

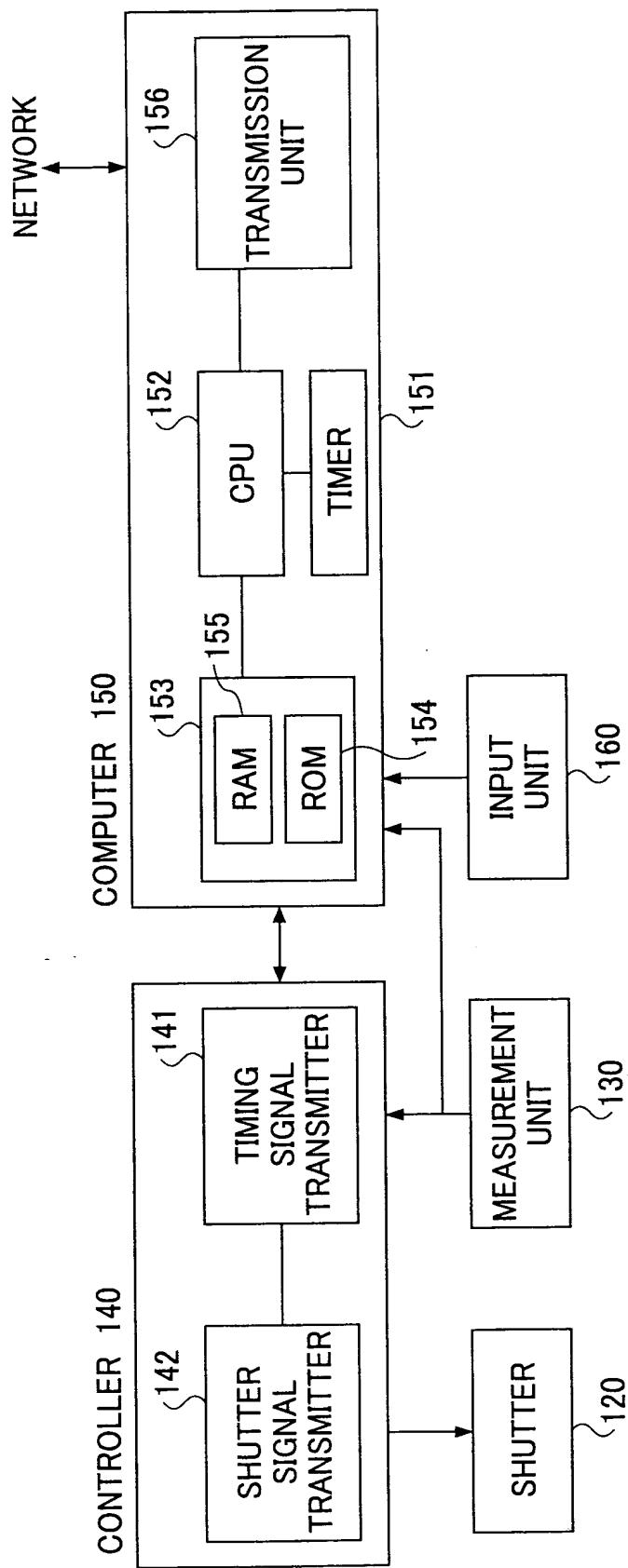


FIG.4

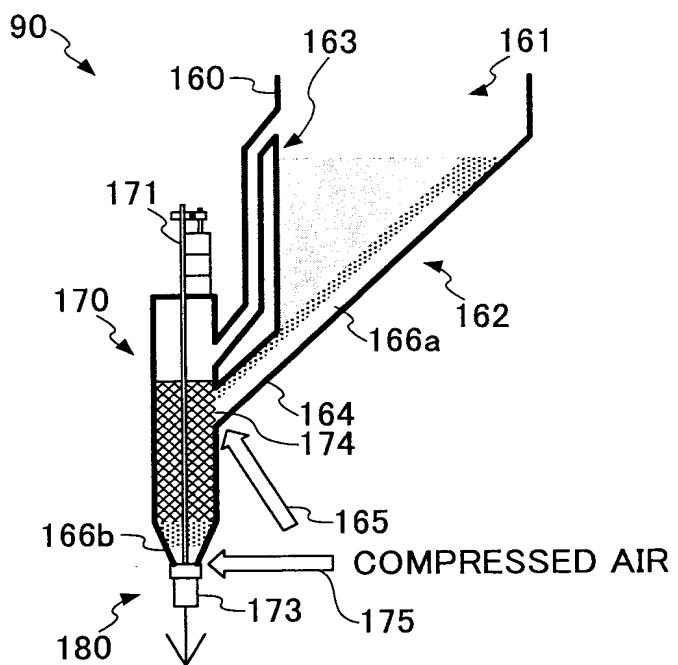


FIG.5

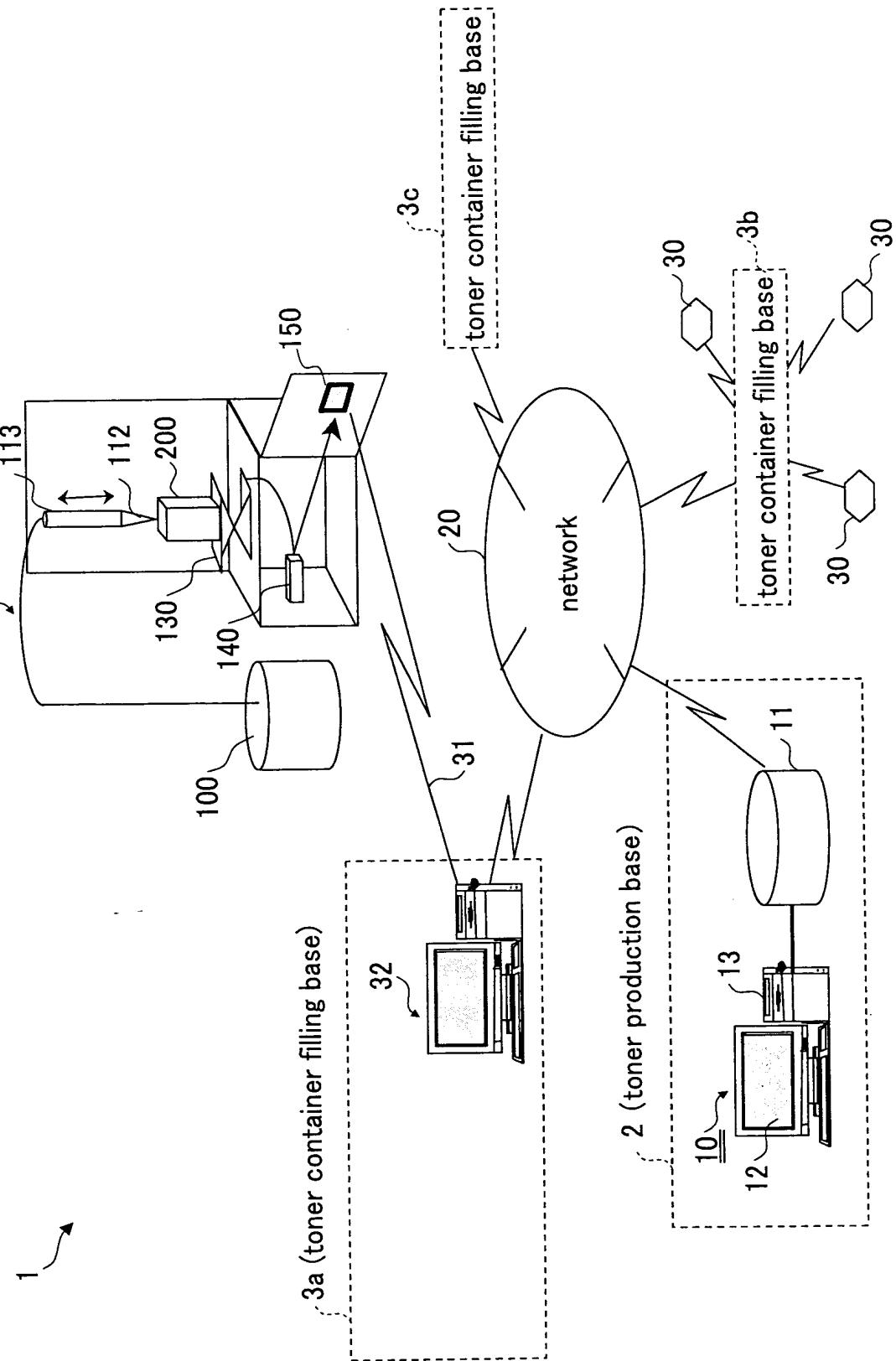


FIG.6

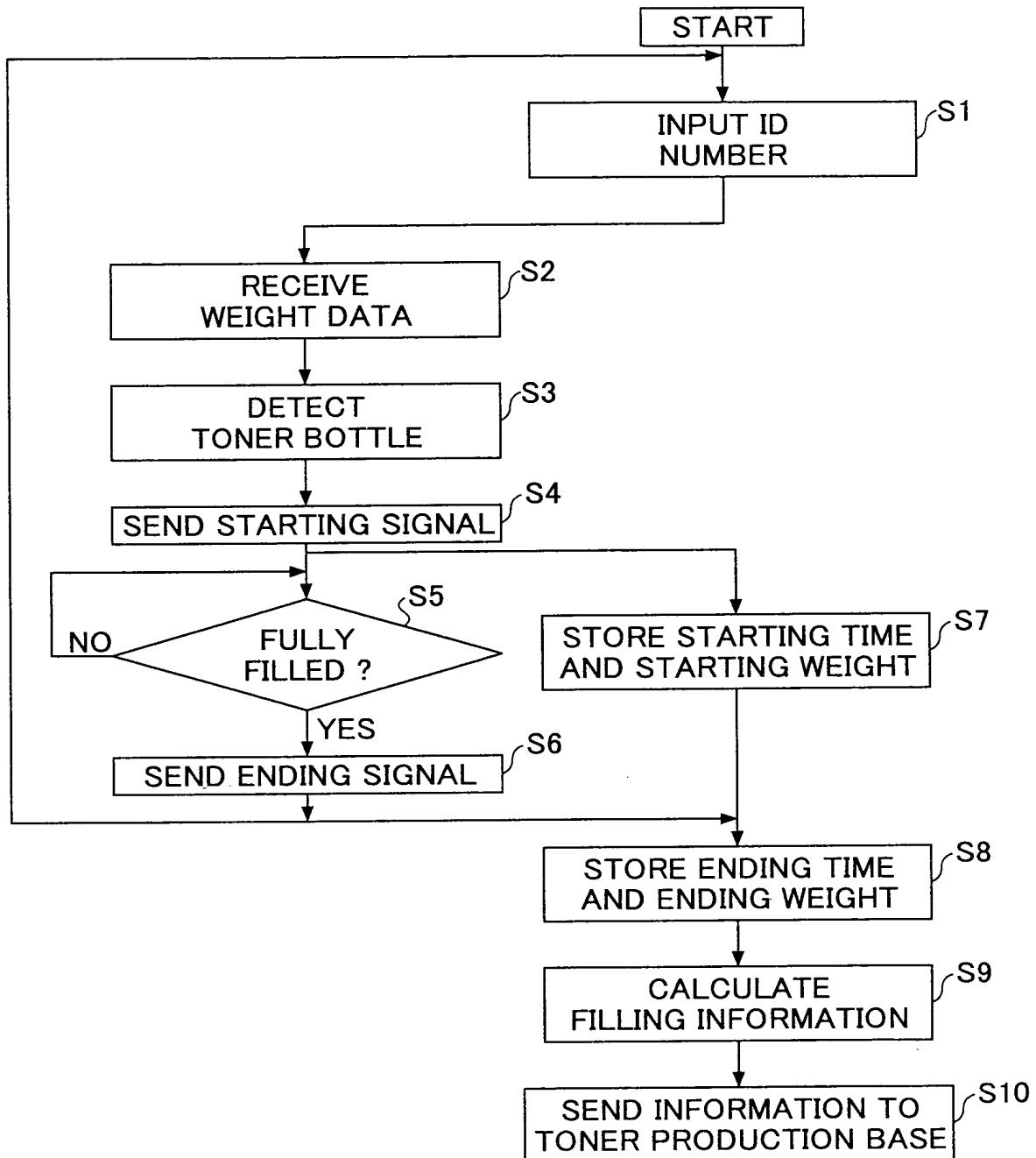


FIG. 7A

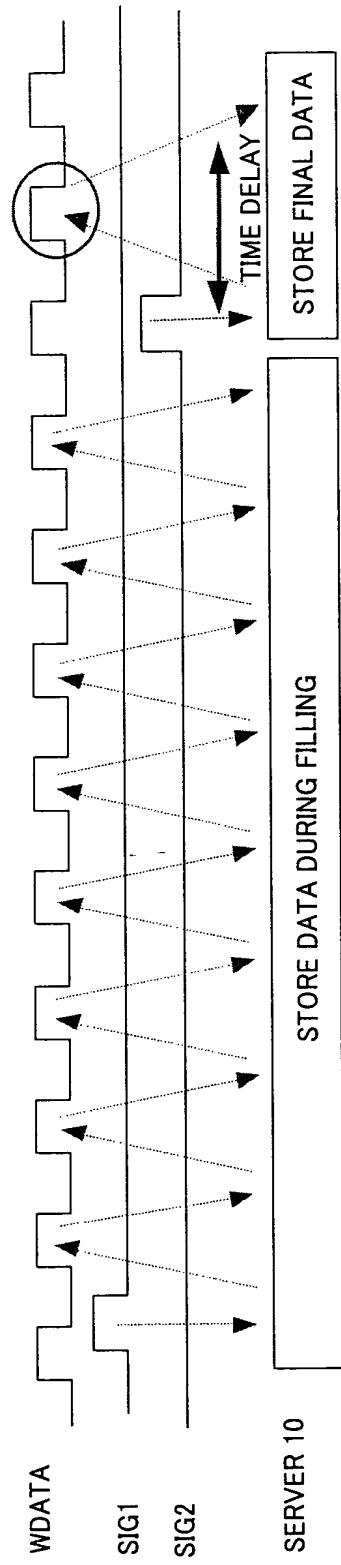


FIG. 7B

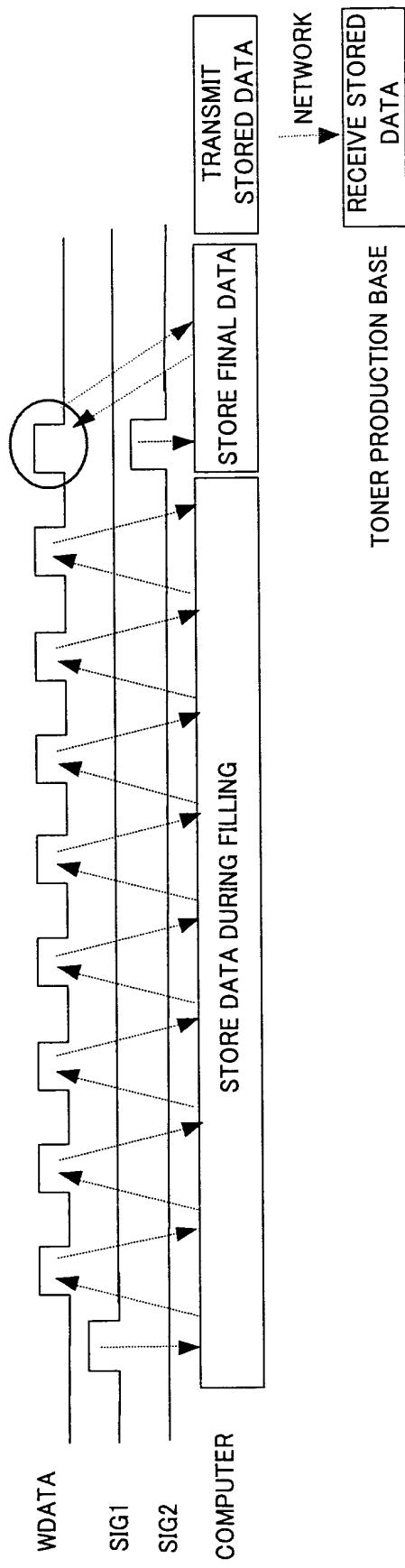


FIG.8A

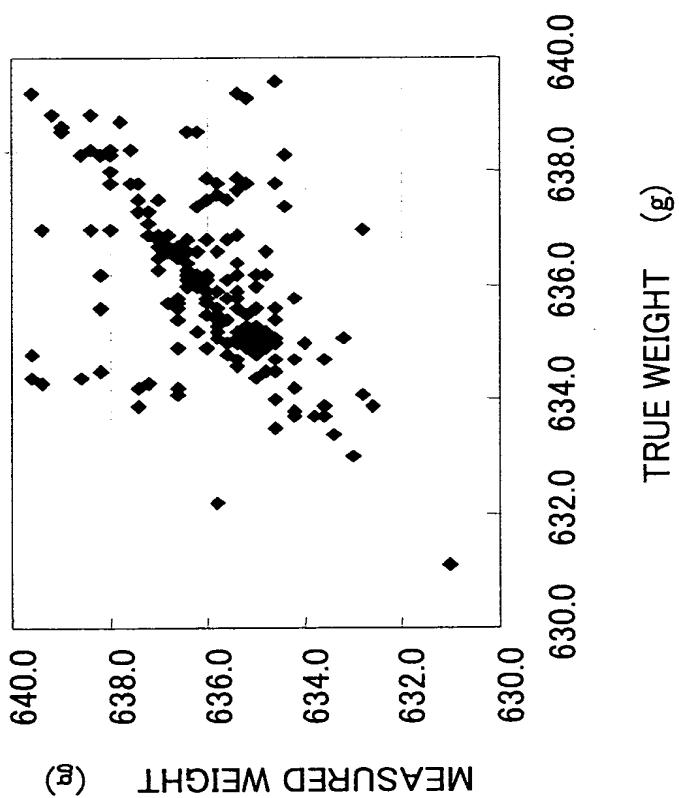


FIG.8B

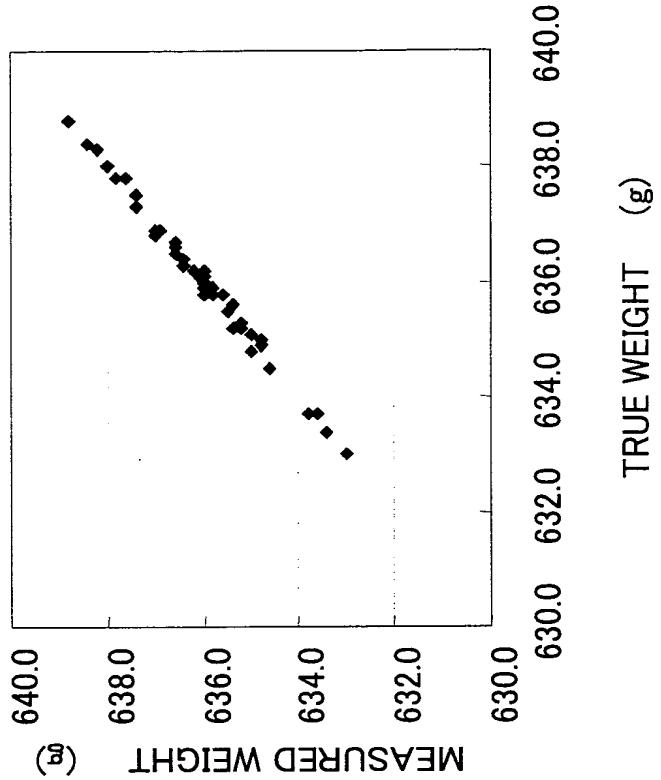


FIG. 9

FILLER NO. XXXXX

D/M/Y	BOTTLE ID	STARTING TIME	STARTING WEIGHT	ENDING TIME	ENDING WEIGHT	FILLING TIME	WEIGHT OF PUMPED TONER	TEMPERATURE	PRESSURE
xxxxxx	xxxxxx	xxxxxx	xxxxxx	xxxxxx	xxxxxx	xxxx	xxxx	xxx	xxx

**FIG. 10**

D/M/Y	FILLING BASE NO.	TOTAL NUMBER OF FILLERS IN OPERATION			FILLER NO.1 (1)			FILLER NO.1 (2)			SUM		
		NUMBER OF FILLERS	NUMBER OF BOTTLES	SUM OF PUMPED TONER	NUMBER OF BOTTLES	SUM OF PUMPED TONER	SUM OF FILLING TIME	NUMBER OF BOTTLES	SUM OF PUMPED TONER	SUM OF FILLING TIME	NUMBER OF BOTTLES	SUM OF PUMPED TONER	SUM OF FILLING TIME
xxxxxx	xxx	xxx	xxxxx	xxxxx	xxxxx	xxxxx	xxxx	xxxx	xxxxx	xxxx	xxxx	xxxxxx	xxxxx

FIG.11

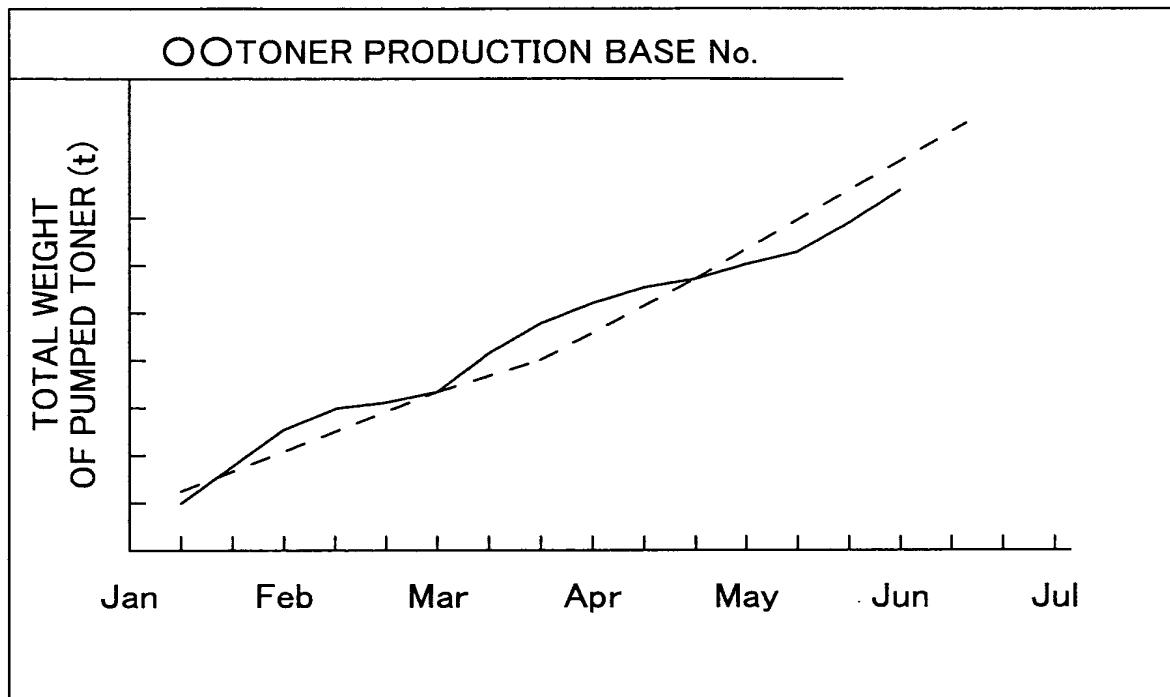


FIG.12

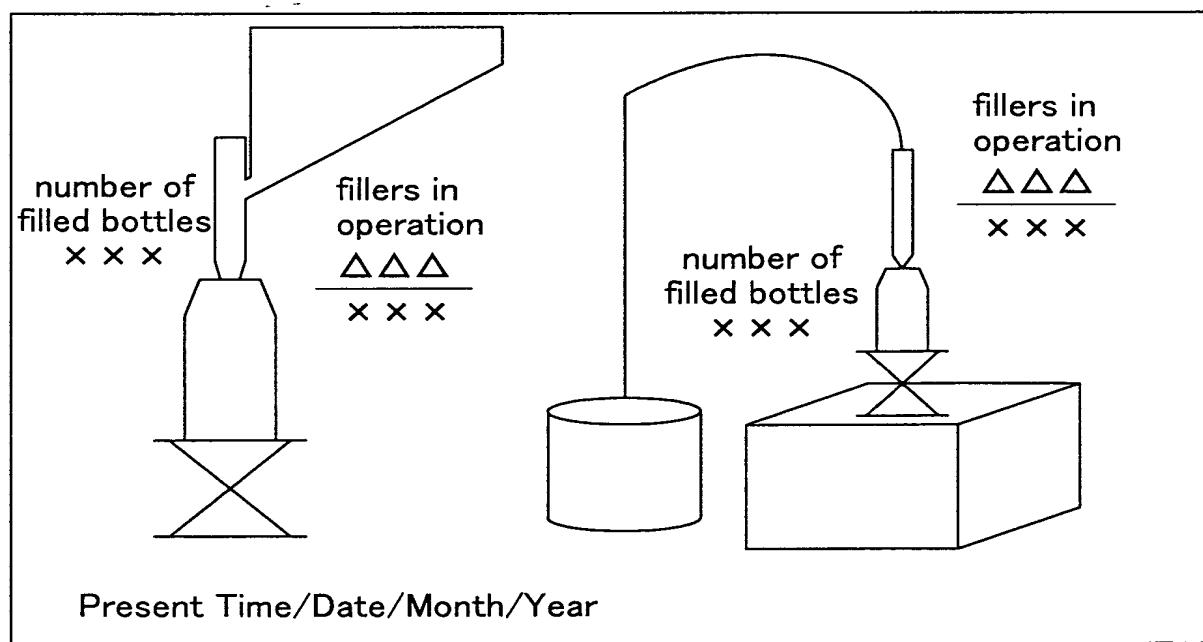


FIG.13

